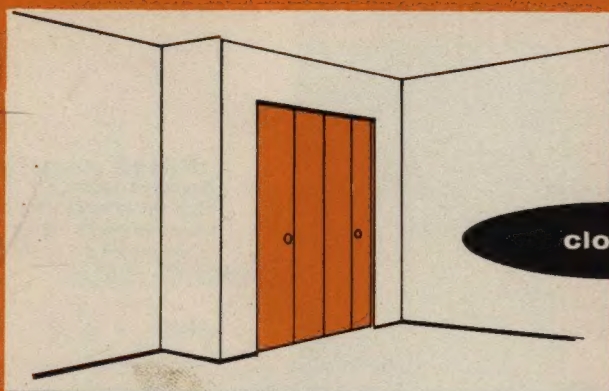


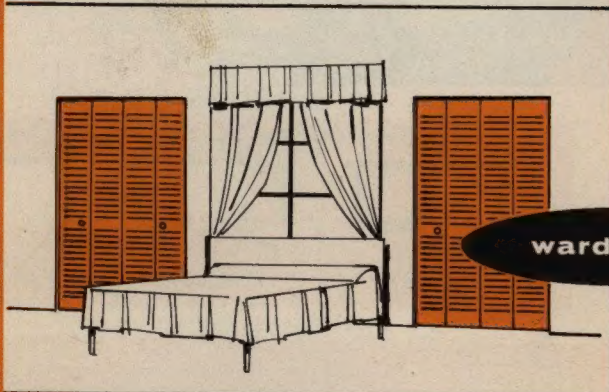
CECO

FOLDING CLOSET DOORS

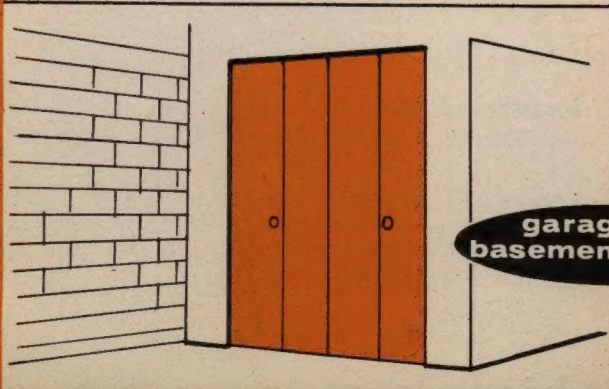
four-fold and two-fold



closets



wardrobes



garage and
basement storage

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VICTOR IRON WORKS



CEGO FOLDING CLOSET DOORS

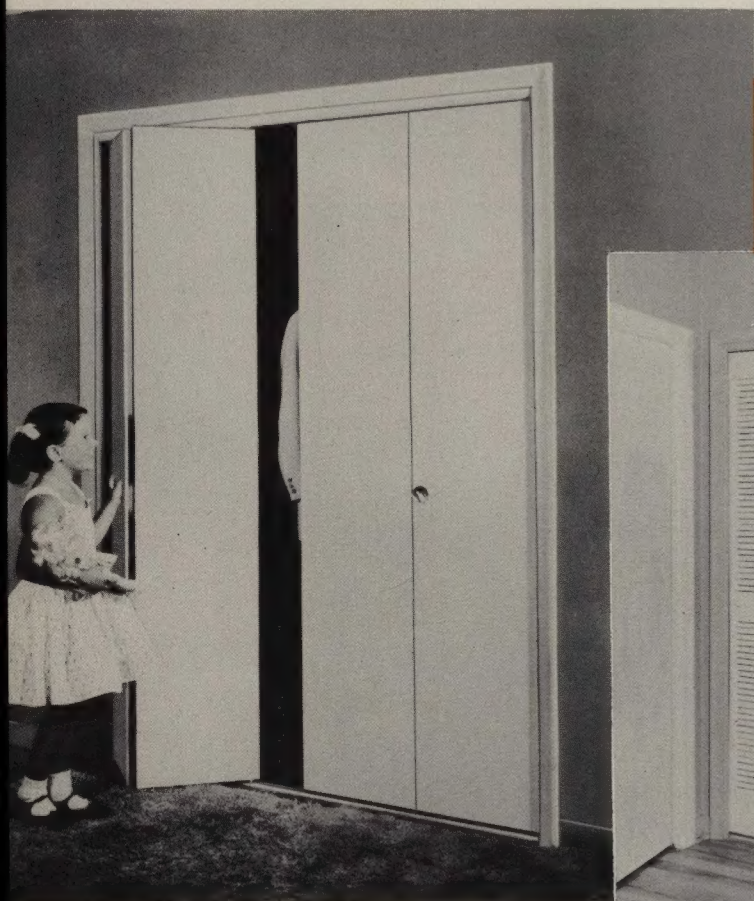
Folding Closet Doors meet the demand for full-opening, full-access doors with slim, modernistic lines to beautify any interior. The construction is all-steel, with sound deadener backing to give quiet operation. The four-fold principle of operation reduces projection of the opened door in the room to an absolute minimum, reducing required floor space. This permits furniture to be placed close to door openings, an important factor in smaller rooms. For instance, the 3' unit projects only 5" into the room when opened, the 4' unit projects 7", and 5' unit only 9", and the 6' unit 11". These doors are hinged in

pairs and fold to each side.

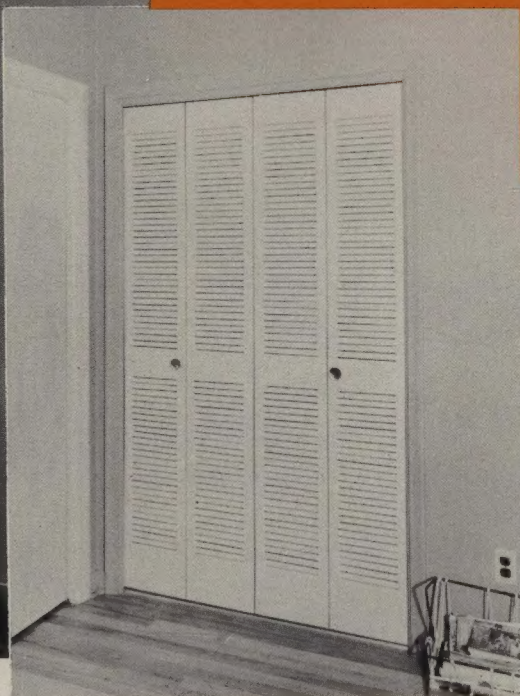
For smaller openings, two-fold types are available, with one pair of doors hinged together folding to one side.

Both types are available with full louvers or solid. Solid doors (without louvers) are available with a prime coat of baked-on enamel, either cream color or birch grained, neither requiring additional finishing. Louvered doors are available with a prime coat of baked-on enamel, cream color only.

Louvered doors provide proper ventilation where required, retaining the slim modernistic appearance that adds to any decor.



The solid four-fold 6'8" high door (illustrated) swings over wall-to-wall carpeting. Nylon pivots in aluminum top and bottom tracks, and rubber bumpers, assure easy, quiet operation. Rubber bumpers provide snap closing to hold doors positively in closed position.



Louvered doors (4'0" wide by 6'8" high illustrated) may be used harmoniously with swing doors, even in close corners, as shown here.

packing

Four-fold doors are packed one to a carton; two-fold doors, two to a carton, complete with top and bottom tracks, pulls, all hardware and installation instructions.

FOLDING DOORS ALLOW FULL ACCESS



SPECIFICATIONS

PANELS—Solid or louvered panels shall be formed of Number 24, U.S. Gauge cold-rolled top quality steel. Edge of panels shall be formed to 1" thickness to provide maximum rigidity. Three piano-type hinges with fast pin, are spot welded to each door, and doors are shipped in pairs. Panels shall be provided with nylon pivots and slides to obtain quiet easy operation.

TRACKS—Top and bottom tracks shall be extruded aluminum 1/16" thick. Screw holes shall be countersunk. Two separate aluminum pivot-bearings shall be forced fit into the tracks to provide maximum wearing surfaces.

HARDWARE—Pulls shall be wrought brass with a dull finish. Bolts with retaining lock-washers shall be supplied for proper installation of nylon pivots and slides.

FINISH—All panels shall be finished with cream-color baked-on enamel prime coat, electrostatically applied . . . or . . . simulated natural-birch finish baked-on enamel (*state which*). Louvered doors are available in cream prime-coat baked-on finish only.

Types & Sizes

four-fold-doors—Solid Doors in prime baked-on cream-color enamel or simulated birch grained baked-on enamel are available in 3'0", 4'0", 5'0" and 6'0" widths, and 6'8" and 8'0" heights.

Louvered Doors in prime baked-on enamel, cream color only, in 3'0", 4'0", 5'0", 6'0" widths, 6'8" and 8'0" heights.

two-fold-doors—Solid or louvered, are available in 1'6", 2'0", 2'6" and 3'0" widths, and 6'8" and 8'0" heights. Finishes are the same as for four-fold doors.

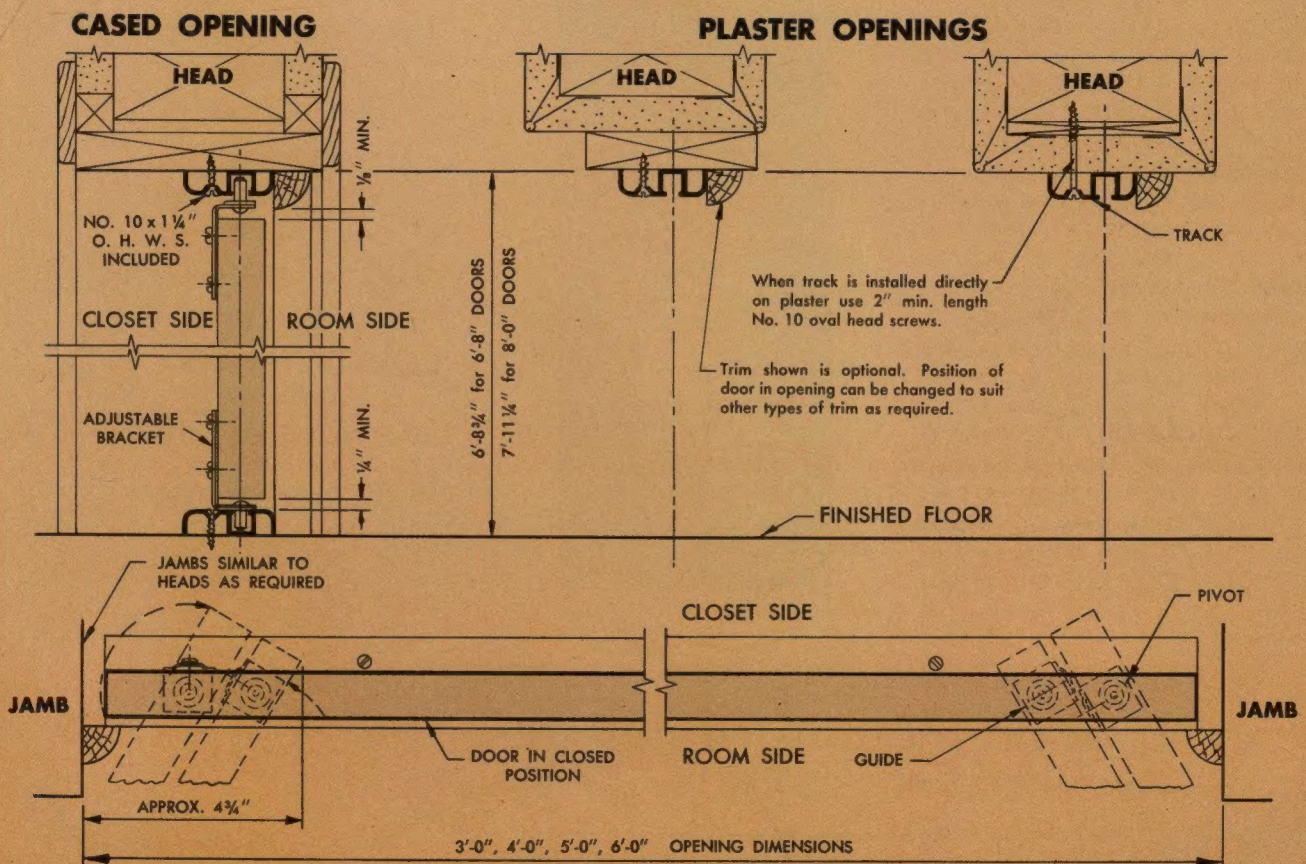
The king-size door (4'0" wide by 8'0" high illustrated) provides full access to top shelves not obtained with any other type of closet door. Note full access to wardrobe area and the use of side shelves. Also notice that the projection of the open door is not objectionable even when close to a wall corner, as illustrated on the left.

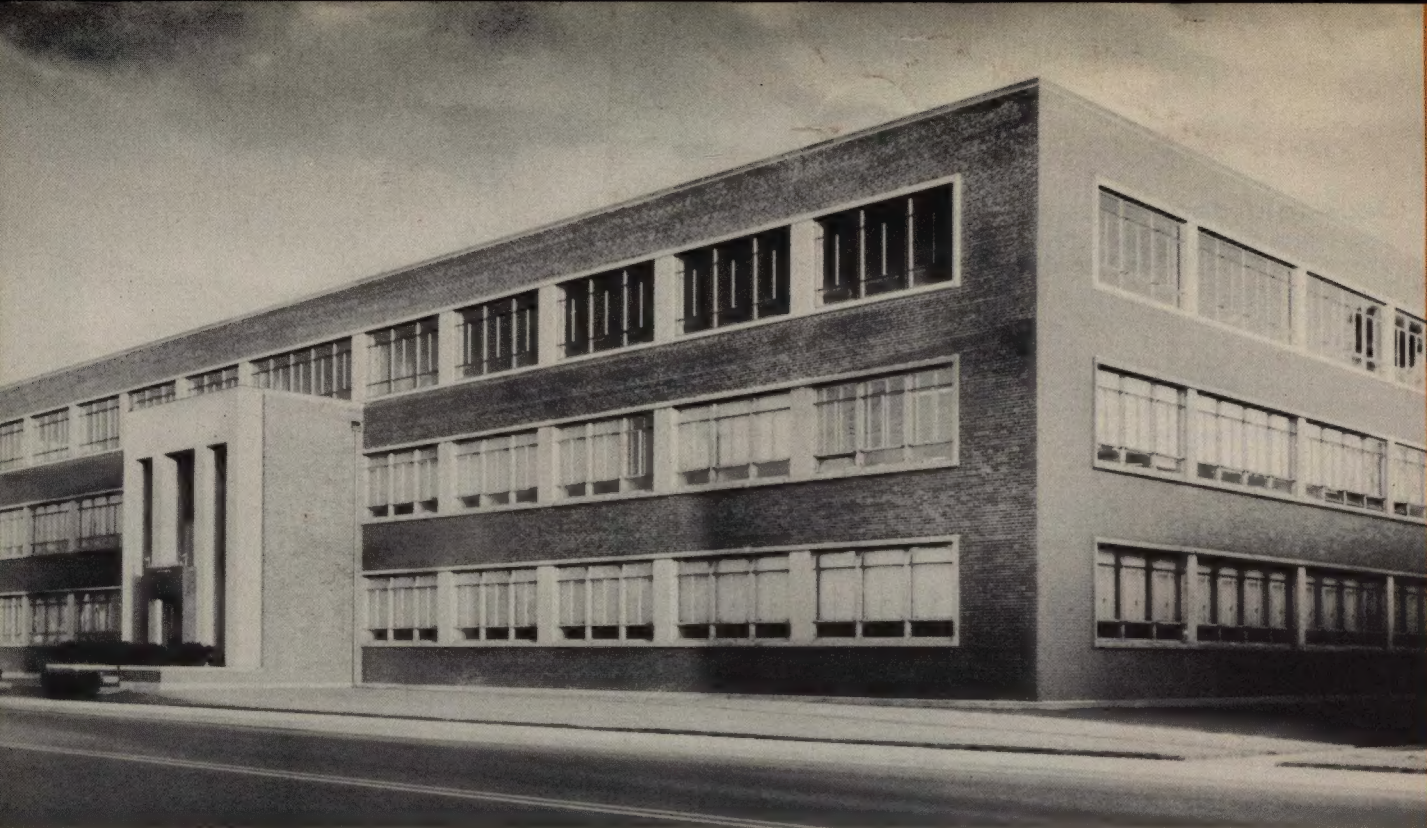


The king size door (4'0" wide by 8'0" high illustrated) eliminates the necessity for headers and, when louvered, provides complete ventilation even for the top shelves. Top and bottom tracks assure smooth operation of king size doors.

Installation Details

Scale 3"=10"





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 HILLSIDE 5, N. J., 625 Glenwood Ave.
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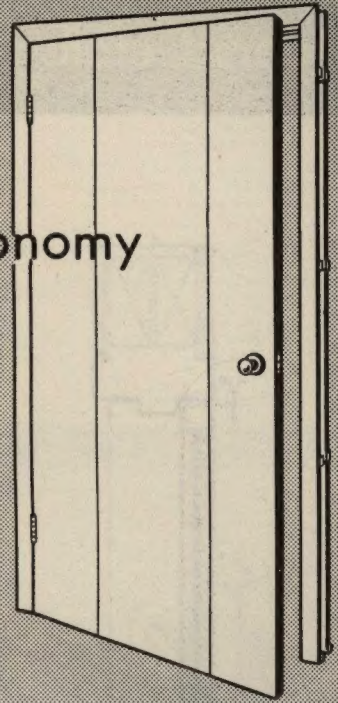
Residential Interior Swing Doors

offer . . . Styling • Utility • Economy

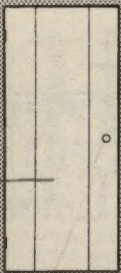
1-3/8" STEEL DOOR AND K-D FRAMES--Ceco interior residential doors and frames are smartly styled units for use in homes and apartments, commercial buildings, offices, clinics and stores. They are suitable for any buildings where low cost, good appearance and durability are important. These modern, flush steel doors and frames go well with contemporary or traditional design. Installation is quick and easy, requiring no field drilling, mortising or fitting.

DOORS--Sturdy all steel construction eliminates warping, chipping, splitting or shrinking. Ceco doors feature a new sound-deadening material which is fire, heat, mildew and vermin resistant, giving them the feel and sound of a solid door. Doors are shipped prime coated and require only finish painting after erection.

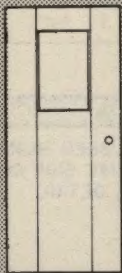
K-D FRAMES--This sturdy steel structural frame features mitered corners. No mortising or drilling is required. Comes knocked-down for easy handling. One man can install in 11 minutes. No screws required--hammer is only tool needed. Can be used with both hollow and solid plaster, wood stud or masonry walls. Prime finished.



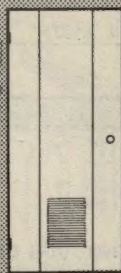
Standard Types



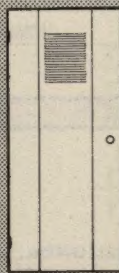
FLUSH



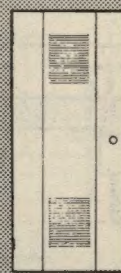
HALF GLASS
PANEL



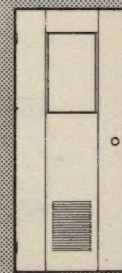
BOTTOM
LOUVER



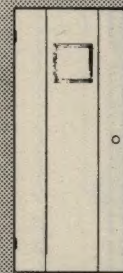
TOP
LOUVER



TOP AND BOTTOM
LOUVER



LOUVERED HALF
GLASS PANEL



VISION
LIGHT

STANDARD SIZE 1 3/8" DOORS

DOOR — OPENING WIDTHS			DOOR — OPENING WIDTHS		
	SINGLE SWING	DOUBLE SWING		SINGLE SWING	DOUBLE SWING
	1'-6"	4'-0"		2'-4"	4'-8"
	2'-0"	4'-8"		2'-6"	5'-0"
	2'-4"	4'-8"		2'-8"	5'-4"
	2'-6"	5'-0"		3'-0"	6'-0"
	2'-8"	5'-4"			
	3'-0"	6'-0"			
	2'-4"	4'-8"			4'-0"
	2'-6"	5'-0"			4'-8"
	2'-8"	5'-4"			5'-0"
	3'-0"	6'-0"			5'-4"
					6'-0"
	2'-4"	4'-8"		2'-0"	
	2'-6"	5'-0"		2'-4"	
	2'-8"	5'-4"		2'-6"	
	3'-0"	6'-0"		2'-8"	
				3'-0"	
	2'-4"	4'-8"	Double Acting Doors Are Available 2'6" Wide, Single or in Pairs.		
	2'-6"	5'-0"			
	2'-8"	5'-4"			
	3'-0"	6'-0"			

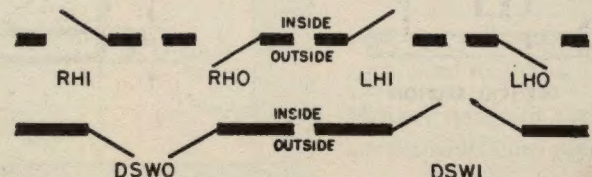
Ceco 1-3/8" doors are available in 6'-8" door height. Frames for 1-3/8" doors are available in jamb depths of 2-3/4", 3-3/4", 4-3/4", and 5-3/4". See pages 2 and 3 for door and frame details.

ORDERING INFORMATION

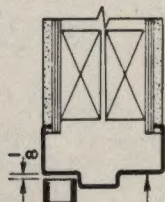
When ordering doors and frames always give complete information, including type, size, and hand and swing. When ordering double doors indicate swing of door leaves and hand of active leaf.

VICTOR IRON WORKS

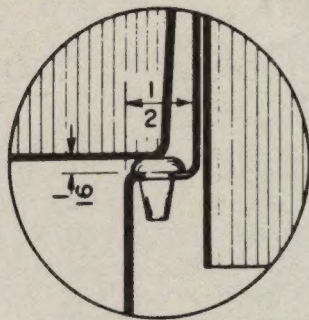
HAND AND SWING DIAGRAMS



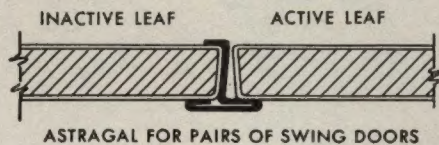
Doors Details



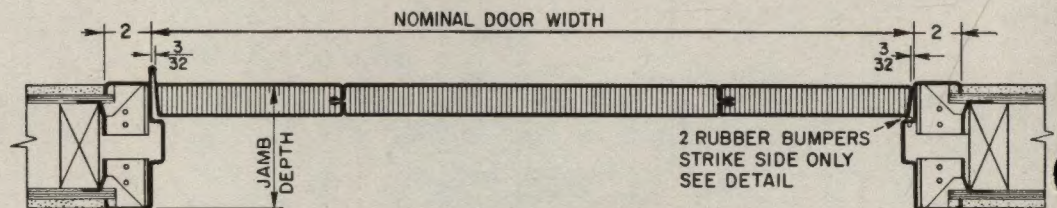
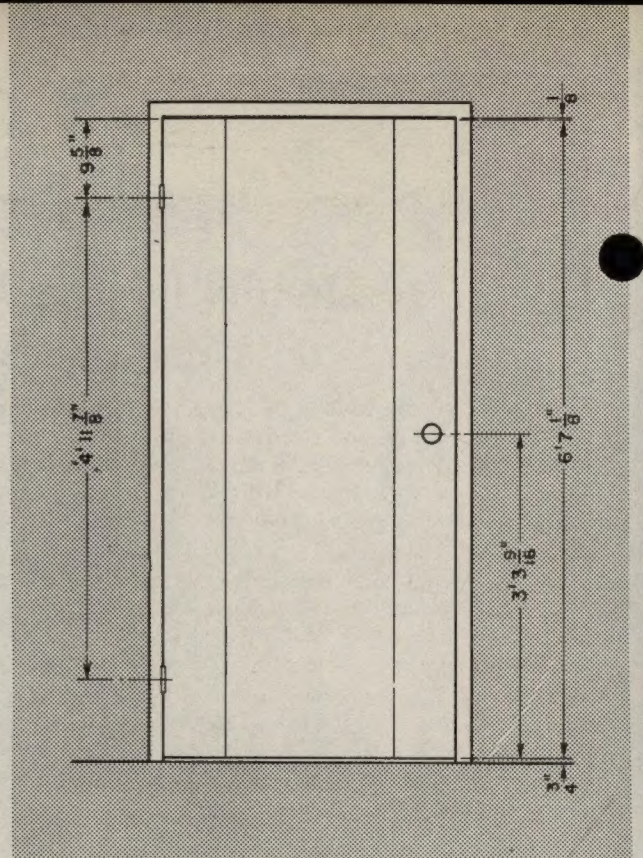
6' 8"



BUMPER DETAIL

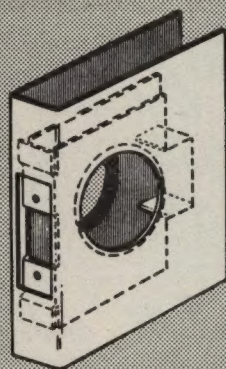


ASTRAGAL FOR PAIRS OF SWING DOORS

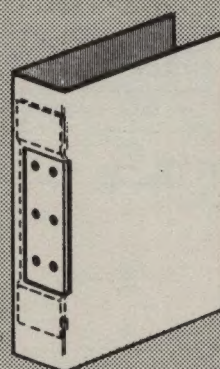


HORIZONTAL SECTION THROUGH DOOR

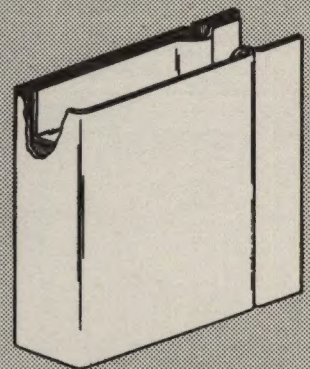
TYPICAL DOOR DETAILS



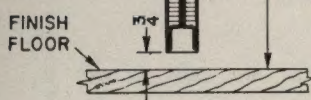
DETAIL AT LOCK CUTOUT



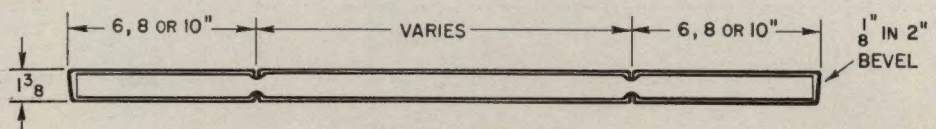
DETAIL AT HINGE CUTOUT



DETAIL AT CORNER



VERTICAL SECTION



PLAN OF DOOR

Stile width for 1'-6" and 2'-0" door is 6".
 Stile width for 2'-4" and 2'-6" door is 8".
 Stile width for 2'-8" and 3'-0" door is 10".

A schematic diagram of a vertical pipe system. A vertical pipe is shown with a horizontal branch at the bottom. The vertical pipe is partially filled with a material, indicated by a stippled pattern. A small, dark, irregular shape is shown at the top of the vertical pipe, suggesting a blockage or a specific component. The horizontal branch at the bottom is also shown with a stippled pattern, and a small, dark, irregular shape is visible at its end.

A cross-sectional diagram of a U-shaped channel. The channel is filled with a material containing dark, irregular shapes, possibly representing debris or a specific material composition. Below the channel, there is a solid, light-colored base layer.

A cross-sectional diagram of a composite material. It features a central rectangular core filled with a grid of small squares, representing a fiber-reinforced resin matrix. This core is surrounded by a thicker layer of material, which is itself embedded within a larger, U-shaped structure. The entire assembly is shown in a cross-section, with dashed lines indicating the internal structure of the core.

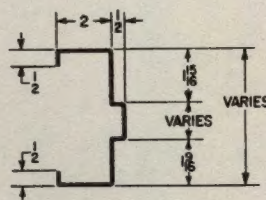
**5 3/4" JAMB
MASONRY BLOCK**

A perspective view of a metal bracket being attached to a vertical surface. The bracket has a horizontal base and a vertical flange. Three screws are shown being driven into the base of the bracket, securing it to the surface. Dashed lines indicate the alignment and position of the screws.

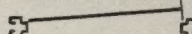
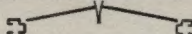
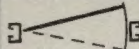
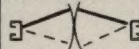








A technical drawing of a mechanical assembly, likely a part of a printing press. It shows a vertical component with a handle and a horizontal component with a roller. The drawing is a perspective view, showing the internal structure and the relationship between the two main parts. The vertical component has a handle with a circular end, and the horizontal component has a roller with a central shaft. The drawing is labeled with 'Fig. 1' and 'Fig. 2'.

FOR $3\frac{1}{2} \times 3\frac{1}{2}$ MORTISE HINGE

SECTION AT
CORNER BEFORE
ASSEMBLY



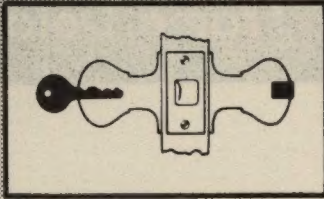
TYPICAL CROSS SECTION

								
TYPE	SINGLE SWING			SINGLE SWING PAIRS			DOUBLE ACTING	DOUBLE ACTING PAIRS
RABBIT								
JAMB DEPTH	* 2 3/4"	3 3/4"	4 3/4" 5 3/4"	* 2 3/4"	3 3/4"	4 3/4" 5 3/4"	4 3/4" 5 3/4"	4 3/4" 5 3/4"
ALL TYPES WALL CON-STRUC-TION	1'-6"	1'-6"	1'-6"					
	2'-0"	2'-0"	2'-0"	4'-0"	4'-0"	4'-0"		
	2'-4"	2'-4"	2'-4"	4'-8"	4'-8"	4'-8"		
	2'-6"	2'-6"	2'-6"	5'-0"	5'-0"	5'-0"	2'-6 1/4"	5'-1/2"
	2'-8"	2'-8"	2'-8"	5'-4"	5'-4"	5'-4"		
	3'-0"	3'-0"	3'-0"	6'-0"	6'-0"	6'-0"		

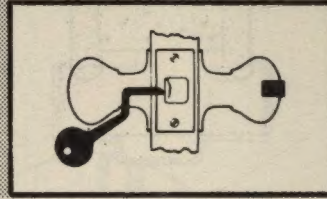
Masonry type wall anchors
are available when specified.

Hardware for Swing Doors

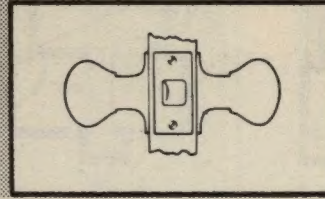
CECO RESIDENTIAL DOOR LOCKSETS



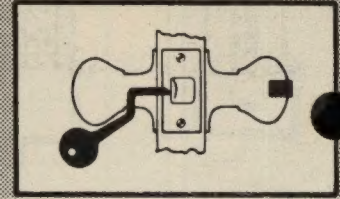
HWR-240-US10 ENTRANCE LOCKSET—for entrance doors of either hand. Pin Tumbler operates by key outside and turn-button inside. Turn-button inside locks outside knob. May be master keyed or keyed alike.



HWR-220-US10/US26D BATH-ROOM LOCKSET—for bathroom doors. Push-button locks door from inside. Emergency key opens lock from outside. Chrome-plated knob and trim inside.



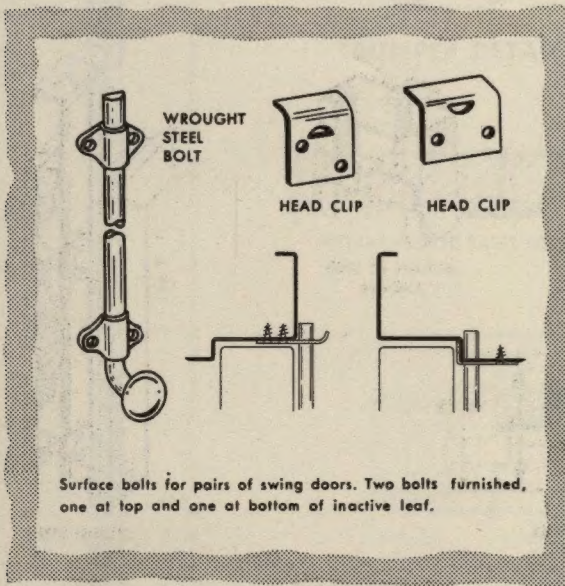
HWR-210-US10 PASSAGE AND CLOSET LATCH—for closet, vestibule and connecting doors of either hand. Reversible. A plain latch, operated by knob from either side.



HWR-220-US10 BEDROOM LOCKSET—for bedroom doors. Locking mechanism controlled by push-button from the inside. Emergency key opens lock from outside.

Specifications

1 3/8" DOORS AND FRAMES



LIST OF LOCK MANUFACTURERS

The standard 2-3/8" bracket will accommodate the following list of locks and latchsets:

Russell and Erwin Homegard and
 *#300 Series Standard Duty
 Yale and Towne 5300 Series
 Schlage "A"
 Sargent 4500 AR
 Lockwood SB100 and SB300 Series
 *Corbin 600 Series
 National 400 Series
 Kwikset 600 Series

* Anchor lugs on rosettes must be filed to permit lock to seat properly.

NOTE: List not necessarily complete.

	DOORS	FRAMES
MATERIAL	Door stiles and panels shall be 20 gage cold rolled, prime quality steel. Reinforcing plates and channels shall be of cold rolled or hot rolled steel, of sufficiently heavy gages.	Door frames shall be 18 gage cold rolled, prime quality steel.
CONSTRUCTION AND GENERAL REQUIREMENTS	<p>Doors shall be of the three section type consisting of lock and hinge style and center panel. The vertical joints shall be tight and flush and designed to assure positive interlocking between center panel and stiles.</p> <p>Doors shall be mortised and machine for key-in-knob cylinder locks with 2-3/8" backset and 3-1/2" template or non-template hinges. Heavy gage concealed hinge and lock reinforcements shall be securely welded to inside of door.</p> <p>Top and bottom of doors shall be closed and stiffened with heavy gage channels spotwelded to panel and stiles.</p> <p>Sound deadening material shall be applied to inside of panel approximately 1/8" thick.</p>	<p>Door frames shall be the K.D. Mitered corners shall be provided with heavy reinforcements with integral for secure and easy interlocking of jambs to head.</p> <p>Door frames shall be mortised, machined and reinforced for one pair of 3-1/2" x 3-1/2" template or non-template hinges.</p> <p>Each door jamb shall be provided with three jamb anchors and a combination jamb-base angle spotwelded in place.</p> <p>Loose T anchors can be furnished for masonry construction.</p> <p>Strike and hinge back up plates on door frame shall be protected by a plaster guard welded in place.</p> <p>Provisions shall be made in strike jamb for two rubber bumpers. Rubber bumpers shall be furnished loose.</p>
FINISH	<p>All doors and frames shall be thoroughly cleaned of all dirt and oil before painting.</p> <p>Doors and frames shall receive one coat of baked on prime paint.</p>	

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